

No. 1 HAND BUTTON COVERING MACHINE



Osborne No. W-1

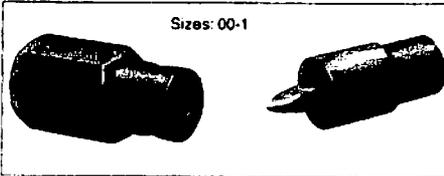
High quality hand machine. Cuts fabric and covers buttons. Uses 2 piece dies and short cutters. It has a reinforced frame and handle. Bolts to a table for added stability. Comes complete with a wood block for cutting covers. It produces 80 to 120 buttons per hour. Also used to set snaps, grommets and ventilators. Wood block and dowel can be also purchased separately.

Dies for settings snaps, grommets, ventilators are also available.

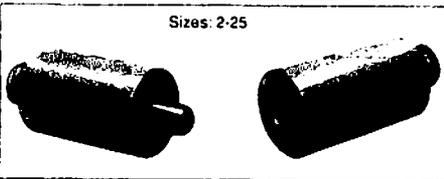
Osborne No.	Height (inches)	Weight each (lbs.)	UPC No.
W-1	22	16	75000

EXTRA PARTS		
Osborne No.	Description	UPC No.
W-1H	Handle for W-1 Machine	75008
W-1P	Pin for W-1 Machine	75012
W-1PL	Plate for W-1 Machine	75014
W-1 Spring	Top spring for W-1 Machine	75002

GROMMET DIES



Sizes: 00-1

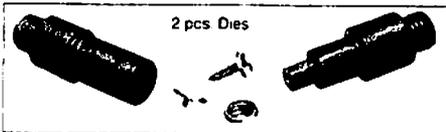


Sizes: 2-25

High quality dies to set grommets. Different sizes are available. These grommet dies work only with our No. W-1 Button Machine. Prices available upon request for Grommet Dies for W-2 Machine sizes 0-5.

2 PCS. GROMMET DIES FOR W-1 BUTTON MACHINE								
Osborne No.	WDIGR00	WDIGR0	WDIGR1	WDIGR2	WDIGR3	WDIGR4	WDIGR5	WDIGR25
SIZE	00	0	1	2	3	4	5	25
UPC No.	75852	75848	75856	75860	75868	75872	75876	75864

SNAP DIES



2 pcs. Dies



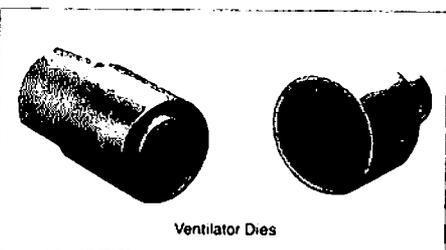
4 pcs. Dies

These dies are used for setting three and four piece snaps. Available for our W-1 and W-2 Machines. Please specify type when ordering.

SNAPS DIES FOR FOUR PIECE SNAPS		
Osborne No.	WDISN41	WDISN42
UPC No.	76284	76288
Work With	W-1	W-2

SNAPS DIES FOR THREE PIECE SNAPS		
Osborne No.	WDISN31	WDISN32
UPC No.	76276	76280
Work With	W-1	W-2

VENTILATOR DIES



Ventilator Dies

Precision machined. High quality steel. Used to set ventilators with our W-1 Button Machine.

Osborne No.	Description	UPC No.
WDIV1	1" Ventilator die for W-1	76292
WDIVS	3/4" Ventilator die for W-1	76300

INSTRUCTIONS TO SET SNAPS DIES # 24 WITH W-1



Lay out the 4 pcs. snaps with each die according to the picture.



After W-1 Machine has been bolted to a table remove plate from the machine.

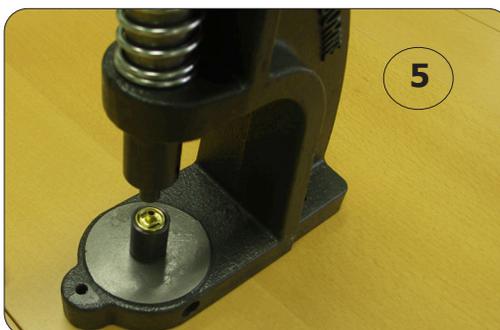


Take the SOCKET DIE and screw it to the threaded rod.



4

Slip CAP DIE into the bottom hole of the machine.



5

Lay down the CAP on the bottom die as shown in the picture.



6

Put fabric on top of the CAP and place SOCKET over the fabric. Align the two pcs. by holding them with your fingers.



7

Press the handle of the W-1 machine down to set the CAP and the SOCKET together.



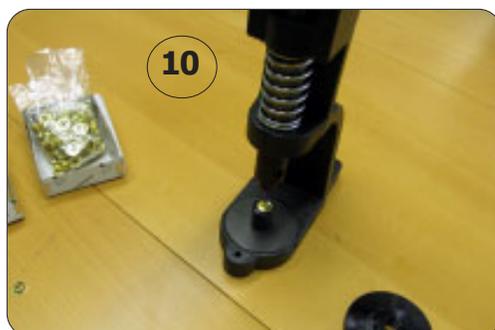
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Release the handle and take out the fabric. As you can see CAP and SOCKET pieces are SET.



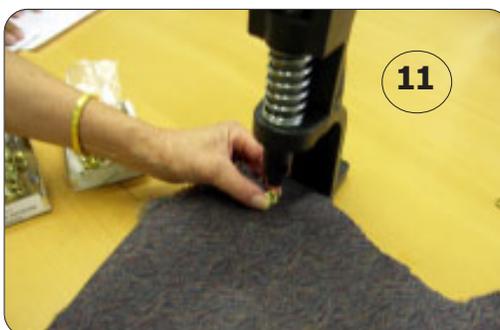
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Replace CAP & SOCKET dies. Insert the STUD DIE to the threaded rod and slip EYELET DIE to the bottom hole of machine.



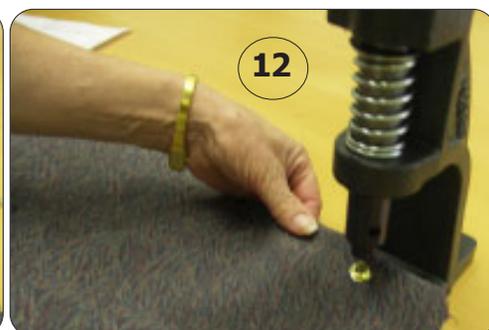
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Lay down the EYELET on the bottom die as shown in the picture.



11

Put the fabric on top of the EYELET and the STUD over the fabric. Align them by holding the stud with your fingers. Press handle as before.



12

Release the handle and remove fabric. STUD and EYELET has been set.

INSTRUCTIONS ON SETTING GROMMETS WITH THE W- 1 MACHINE

- 1.- Unscrew Plate from machine.
- 2.- Screw the hole cutter all the way up to make the necessary holes in the fabric.
- 3.- After the holes have been made remove the cutter , screw female side of die to machine and place male side of die on machine opening with pin facing up.
- 4.- Lay washer on bottom die and put the material over it.
- 5- Place Grommet facing down over the material as shown.
- 6.- Press firmly on handle to set grommet.



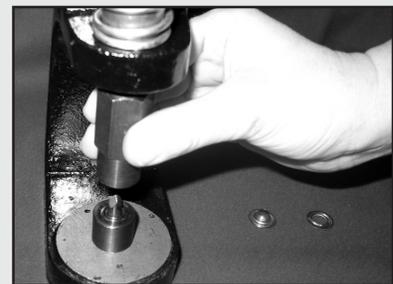
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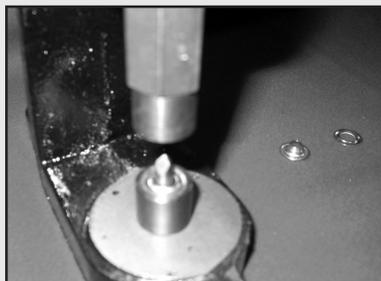
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