



O'Sea Job ID Stickers – Place at Upper Right of Finished Panels

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## CARE AND HANDLING OF O'SEA® PLASTIC WINDOWS

O'Sullivan Films' press polished sheets are manufactured by laminating two or more pieces of coated vinyl with high heat and pressure. In this process the vinyl melts and flows slightly as it welds the sheets together into one permanent glass clear unit. The edges are not trimmed to allow maximum cutting; because of expansion and contraction the sizes are approximate and dimensions vary plus or minus one inch.

Though the scratch resistant coating does provide protection, the flexible plastic windows are sensitive and can be scratched and marred if they are mishandled during unpacking, handling or cleaning. The flexible design of this material allows for rolling upon itself. Folding and creasing of the sheets is not recommended as this may cause irreversible damage.

Containers should be unpacked by carefully laying all the sheets onto a smooth flat surface where they will relax and/or acclimatize. At no time should more than five sheets be stacked on top of one another. Stacking greater numbers could induce paper mark off. Sheets should never be maintained in a horizontal stack more than one hour before being processed or repackaged.

Never pull individual sheets from a drum as this may cause scratches across the narrow width of the sheet.

When handling press polished sheets do not wear rings or jewelry as this may mark the surface of the sheet.

The use of tape is not recommended as it may compromise the surface of the sheets when removed.

Throughout the manufacturing process, do not throw away interleaf paper as it should remain with the press polished sheets to protect the surface and prevent blocking.

Do not roll and stow sheets when dirty as this may damage the press polished sheets. Do not stow the sheets when wet as this can cause mildew to form.

O'Sullivan Films' press polished sheets are manufactured for use as flexible windows for products including but not limited to automotive, marine, outdoor restaurant enclosures and various applications. Please note that these articles are DEHP free and meet the requirements of the European REACH legislation.

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## CLEANING O'SEA® PLASTIC WINDOWS

Plastic windows should be cleaned regularly. Be sure to hose or blow off loose dirt particles from surface and then use either plain water or a mild soap and water solution. **DO NOT USE HARSH DETERGENTS.** Apply with a clean, soft cloth or micro-fiber towel to gently clean window. Never use harsh brushes or abrasives when cleaning plastic windows.

The effect of sunlight combined with environmental pollution may alter the chemical structure of your plastic window, resulting in permanent discoloration and brittleness.

To maintain the clarity and extend the life of your plastic window, it is recommended that you regularly wash dirt and salt off sheet surfaces.

Do not use cleaning products containing silicones or alcohol on press polished windows. Some commercial vinyl care products and glass cleansers may contain these harmful ingredients.

O'Sullivan does not endorse a specific cleaner. We have successfully evaluated numerous cleaners. IMAR and Novus Cleaner 1 have been evaluated and found to have no short-term detrimental effects.

Do not rub the plastic window when dry as this may scratch the window. Always flood the window with water before gently wiping it with a damp, soft cloth.

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For more information, contact:

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