

**FLEXIBLE
COMPOSITE
MATERIALS**

STAMOID SMART

Making up instructions

CUTTING

- ⇒ Tracing: silverpoint pencil or red ballpoint pen (the tracing will disappear after UV exposure).
- ⇒ To remove pencil marks, we recommend using a cloth soaked in water or alcohol for persistent marks.
- ⇒ Cut with either hand or electric scissors, or on an automated cutting table (a primer film can be added to help hold Stamoid Smart flush against the table using the aspiration system).

SEWING

- ⇒ Double-sided adhesive: please contact your sales rep
- ⇒ Triple-drive machine
- ⇒ PTFE or hydrophobic polyester thread
- ⇒ Thread: 25-40 WP
- ⇒ Reduce thread tension to avoid puckering
- ⇒ Needle: 100-120
- ⇒ Needle: R
- ⇒ Stitching: 5-6mm for assembly, 7mm for topstitching

SEAM WATERPROOFING

- ⇒ Use SK Seam Sealer resin (see instruction manual)

INSTALLING ACCESSORIES

- ⇒ Crimping: a lining must be added if installing fixing elements such as press-studs, eyelets, Tenax, Perfix, etc.
- ⇒ Aerator: it is recommended to use an aerator to circulate air inside the cover.

WELDING

Stamoid Smart cannot be welded.

FLEXIBLE COMPOSITE MATERIALS

GB | Serge Ferrari and Slamoid are registered trademarks of Serge Ferrari sas.
Février 2017 / V1.01

→ Contact

- Headquarter: + 33 (0)4 74 97 41 33
- Your local representative:
www.sergeferrari.com

www.sergeferrari.com

Serge Ferrari 