



Woven Fabric Specification Sheet

Number 10 100% Cotton Duck / 120 Inch Width / dyable Sulzer

General Description: Greige Goods

<u>Property</u>			<u>Min Requirement</u>	<u>Test Method</u>
Breaking Strength		Warp	Fill	
		50 lbs	50lbs	ASTM D 5034
Tear Strength		4.0		ASTM D 1424
Shrinkage (Non-Treated)		15% Max		AATCC 135-1-IV
Seam Slippage	1/4" Union Dyed	30lbs		Ai Hand Iron ASTM D434
Martindale Pilling Test - 100 cycles		4		ASTM D 4970
Colorfastness To:				
Light - 20 hours	Light - 20 hours	4		AATCC 16 A/E
Crocking	Light - Medium Shades Dark Shades	2.5 Wet 4 Dry 1 Wet 3 Dry		AATCC 8
Laundering	Color Change Staining to Cotton	4 4 3		AATCC 61IIA
Perspiration	Color Change Staining to Cotton	4 4 3	Light - Medium Darks	AATCC 15

**Test fabric prior to cutting as no claims on cut goods.